# Structural Characterization of Microscopic Defects in (111) AgBrI Microcrystals: Correlation of Stacking Fault Defects to Twin Boundary Morphology

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# Abstract

The introduction of iodide into (111) AgBr platelet crystals is known to induce the formation of structural defects, as well as enhance the photographic response of the resulting AgBrI. The incorporation of iodide, introduced uniformly during crystal growth, has been reported to form internal stacking faults, and more recently dislocation arrays. By using thermal processing to induce structural defects to regrow back into their matrix, it is possible to use this technique to probe specific defect characteristics, often at the microstructure level. In this paper, we reported a detailed study of two iodide-induced defects in (111) AgBrI crystals, using electron microscopy, to determine their location and structural characteristics, as well as to estimate their enthalpy of activation.

## Introduction

(111) AgBrI platelet crystals are a widely used, lightsensing photographic material. By carefully controlling the incorporation kinetics, location, and concentration of iodide (I) in the AgBr lattice, varying degrees of photo-response enhancements can be induced. There exists a considerable effort in managing the incorporated I of this material. When its concentration exceeds 3 mol %, structural defects can form in the resulting AgBrI, and transmission electron microscopy (TEM) is capable of detecting the presence of defects, such as stacking fault in this material.<sup>1,2</sup> Due to its resolving power, TEM have been used extensively to probe and to test proposals for the location of this defect.<sup>3</sup> More recently, microscopy results have also revealed the existence of a second type of structural defect, and preliminary evidence suggests the possibility of iodideinduced charge density states near the surface of (111) AgBrI.<sup>4</sup> To better resolve the nature of these defects, we have attempted to use thermal processing techniques in order to carefully control the appearance and disappearance of these structural perturbations. Here we report the results of such a designed study that can separate out these two intertwined features. In the process, it has been possible not only to ascertain their location and morphology, but also to estimate their enthalpy energy of activation.

# **Experimental**

# **AgBrI Platelet Preparation**

High-aspect-ratio AgBr/AgBrI (core/shell) platelets were grown in aqueous gelatin solution by first nucleating a pure AgBr core at 35°C via the addition of AgNO<sub>3</sub> to approximately 0.1 M solution of NaBr containing ~0.2% bone gelatin. Subsequently, an AgBr<sub>0.88</sub>I<sub>0.12</sub> shell was precipitated onto the pure AgBr core after raising the temperature to 75°C, adjusting the gelatin concentration to 0.6%, and adding AgNO<sub>3</sub>, NaBr and KI solutions at a controlled pAg (-log[Ag<sup>+</sup>]) of 8.8. At the end of the growth step, the suspension was cooled to 40°C, washed and filtered. The final pH was adjusted to ~5.5 and the pAg to about 8.3. The resultant platelets were found to have an equivalent circular diameter of ~1.2 µm, and a thickness of ~0.1 µm.

## **Transmission Electron Microscopy Analysis**

For plan-view studies, the crystal suspension was diluted and directly deposited onto carbon-coated TEM Cu grids. For cross-section analysis, the platelet suspension was coated onto an acetate film support with additional gelatin, the resulting film trimmed, and then cryo-microtomed after cooling to about -110°C. The thin sections (~50 nm thick) were collected and floated off onto wholly carbon films supported on Mo grids. All TEM observations were carried out using a liquid nitrogen cooled holder at a temperature of about -180°C, and high-resolution lattice images were taken at 200 kV using an instrument with 0.28 nm point-to-point resolution. The combination of {111} and {002} lattice fringes in the image was sufficient to reveal the orientation relationship of specific planes in the vicinity of the defects in the AgBrI platelets.

# **Emulsion Annealing**

AgBrI platelets were annealed inside the TEM ( $\sim 10^{-8}$  torr) using a high temperature sample holder (Gatan Model 628 Heating Holder). For plan-view studies, the AgBrI on Cu grid was placed inside the TEM, and then resistively heated within the sample cavity of the heating holder. For cross-section studies, thin sections on Mo grids were similarly heat treated under vacuum in the TEM. After annealing, these grids were transferred to the cooling holder for observation.

## **Results and Discussions**

Structural characteristics of iodide induced defects were first determined from plan-view observations. Unannealed platelets, when imaged under (-2 2 0) two-beam bright field condition, is seen to contain two types of defects (Fig. 1).



Figure 1. Unannealed  $AgBr_{0.8}I_{0.12}$ , showing diffraction contrast from stacking faults and dislocation networks.

The first is associated with the shell, or higher iodidecontaining region. This defect exhibits striation-like contrast and has previously been identified as stacking faults.<sup>1</sup> These fringes run parallel to the platelet edges and have non-uniform spacings that are ~0.01-0.03 µm apart. The second, identified as dislocation networks, consists of three sets of finely spaced fringes (spacing ~0.007 µm), that crisscross each other at 120°, giving a grid-like pattern. These are seen over both the AgBr core and the AgBrI shell regions. When image under the (-2 2 0) two-beam condition, the dot product of these defects' Burgers vector with the imaging beam vector is zero, i.e., under this condition, one of the three sets of stacking faults and dislocation networks exhibits an invisibility criteria. Therefore, the Burgers vector of both defects is consistent with a value of a/6 [1 1 - 2], as pointed out previously.<sup>1,</sup>

Upon annealing at various temperatures between 25 and  $225^{\circ}$ C (up to 30 min), the two defects were found to anneal away at different temperatures. Between 140 to 150°C, contrast from the grid-like dislocation networks disappeared (Fig. 2), while the fringes from the stacking faults were removed after annealing at 200°C (Fig. 3). We noted no sample decomposition at heating temperatures up to  $225^{\circ}$ C,



Figure 2. 150°C annealed  $AgBr_{0.88}I_{0.12}$ .

except for an occasional small specks of Ag islands on the platelet crystals, e.g., see arrowed feature in Fig. 3. Clearly, the observed difference in these annealing characteristics indicates the existence of two structural defects.



Figure 3. 200°C annealed  $AgBr_{0.88}I_{0.12}$ .

However, the location of these two defects within the crystal is unclear based solely on image and Burgers vector analysis near the <111> zone axis. Hence, an effort was made to use cross-sections to further pinpoint their positions. Using cryo-microtomed thin sections, core/shell crystals were imaged and tilted to the [1 -1 0] axis orientation. Using an objective aperture to pass the (1 1 -1) and (0 0 2) sets of diffracted beams, aligned high-resolution images were captured to reveal the location of the AgBrI lattice lines. For the unannealed crystals, the lattice images showed a high density of structural perturbation on the twin boundaries (Fig. 4). Otherwise, no structural defects with an occurrence density corresponding to the density of stacking

faults or dislocation networks, visible in plan-view images, could be found.



**0.1** µm

#### Figure 4. Cross-section micrograph of unannealed $AgBr_{0.85}I_{0.12}$ .

Closer examination of the twin boundary regions revealed two types of structural perturbations. First, multiply-twinned segments, with varying thickness, lying parallel to the (111) twin boundaries were evident (Fig. 5). They occurred at irregular intervals, approximately 0.02  $\mu$ m apart on the average. Second, especially evident in regions devoid of multiply-twinned segments, closely spaced jogs/steps segmenting the twin boundaries were seen. These jogs occurred in high frequency, and with irregularity, but on the average, they were separate from each other by about 0.007  $\mu$ m (Fig. 6).



Figure 5. High-resolution image showing multiply twinned segments (MT) on the twin boundary in the high-iodide shell portion of the unannealed  $AgBr_{o.8s}I_{o.12}$ .

Upon annealing at 200°C under  $10^8$  Torr pressure, the microtomed films were found to have remained intact, with no discernible decomposition. Examination of the platelet cross-sections, under aligned [1 -1 0] orientation to view the twin boundaries edge-on, revealed a significant finding. The twin boundaries of all the platelets appeared straight and uniform (Fig. 7). Clearly, the "segmented" morphology seen in the unannealed cross-sections has been removed, i.e., annealing has induced both structural defects to regrow back into the AgBr face-centered-cubic matrix.

Therefore, correlation of plan-view to cross-section data suggests that the stacking faults fringes correspond to thick multiply-twinned segments on the twin boundaries, while the grid-like network pattern correspond to a highdensity of dislocation jogs, also on the twin boundaries. Annealing at 200°C removes both the stacking faults and dislocation networks on the twin boundaries, causing these internal (111) planes to become smooth and straight.



Figure 6. High-resolution image showing a high density of jogs (A and B) on the twin boundary of unannealed  $AgBr_{0.8}I_{0.12}$ 



Figure 7. A low and a high magnification image showing the smooth and straight twin boundary morphology of a 200°C, annealed  $AgBr_{0.85}I_{0.12}$ .

These complimentary microstructure data suggests that the twin boundaries are sites where the incorporation of iodide can form multiply-twinned segments, in which the silver and halide ions are incorrectly positioned, relative to the regular face-centered-cubic AgBr lattice atom positions. This atomic stacking error is then manifested as small, localized stacking faults regions, which in turn causes the appearance of irregularly spaced striation-like contrast over the iodide-rich shell region, in TEM plan-views. On the other hand, the high-density of jogs on the twin boundaries, seen in cross-section, represents a two-dimensional network of linear dislocation lines. Correspondingly, in plan-view, the parallel illumination of the electron beam should diffract off this internal network to form a grid-like pattern, the spacing between grid line should be the average spacing of the dislocation network lines on the twin boundaries. Such grid-like patterns, caused by internal dislocation networks have been reported for other materials.<sup>5,6</sup>

It is possible to estimate the activation energy for annealing either dislocation networks or stacking faults given they anneal away in ~15 minutes at 150 and 200°C, respectively. Using the Arrhenius equation:

 $k = A e^{-E/RT}$ 

And assuming

 $A = 4.1 \text{ x } 10^{12} \text{ s}^{-1} \text{ for } \text{AgBr}^{7}$ 

 $k = 7.70 \times 10^4 \text{ sec}^{-1}$ , as both defects have ~ the same reaction half-time,  $t_{1/2}$  (~15 min)

then,

 $E_{\text{stacking fault}} = 34.9 \text{ kcal/mol, and}$  $E_{\text{dislocation network}} = 30.8 \text{ kcal/mol}$ 

These calculations are presented here not as absolute values, but as a guide for future studies, especially for comparison between defects in AgX.

Results of these defect characteristics point to the susceptibility of the (111) twin boundaries to form structural defects associated with uniform iodide incorporation during the growth of a high-iodide shell region around a pure AgBr core. The formation of stacking faults and dislocations on the twin boundary presents some intriguing challenges for understanding how the lattice configuration of the twin boundary region can accommodate the incorporated iodide.

#### **Summary**

The complementary use of high-resolution electron microscopy coupled to the precise control of annealing temperatures has revealed the presence and location of two iodide-induced defects in (111) AgBrI platelet crystals. These two structure perturbations are found to have similar defect core structures, and are both associated with deformation to the internal twin boundaries. Dislocation networks are found to anneal away by  $150^{\circ}$ C, while stacking faults regroup into the lattice at  $200^{\circ}$ C, under  $10^{-8}$  torr pressure annealing conditions. The susceptibility of the (111) twin boundaries to form structural defects, associated with uniform iodide incorporation, is pointed out.

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## **Biography**

Samuel Chen received his B. A. degree in Chemistry from Kenyon College in 1977, and a Ph. D. degree in Solid State Chemistry from Purdue University in 1982. After a Postdoctoral research post in Materials Science and Engineering at Purdue University, he has worked in the Research Laboratory of Eastman Kodak Company since 1985. His work has primarily focused on relating the microstructures of a variety of imaging materials to their macroscopic properties, for use in imaging science. He is a member of the IS&T, Materials Research Society, and the Microscopy Society of America.